

CONSIDERATIONS ABOUT CONTROLLED CAPACITORS

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A new type of thermal controlled capacitor has been developed and studied. The capacitor non-linearity depends on the control parameter — temperature. At constant temperatures, the charge versus voltage curve is non-linear and has thermal inertia. Actually, it is a new method to modify the capacitors' capacitance using the thermal field as a command parameter and brings new technical solutions for protection of electrical equipment.

Key words: thermal controlled capacitor, thermal field, dielectric

1 INTRODUCTION

It is not obviously an easy task to design and develop new type of capacitors taking into account the huge variety of nowadays capacitors for different applications. One can mention the trench capacitor developed for RF applications, [1] which is integrated in the front end of the line of passive integration technology. This so-called Sil-Cap (silicon capacitor) device features very high capacitance density, extreme low-voltage dependence, excellent temperature stability, good RF performance and a high breakthrough voltage. It has been developed small capacitor bank, [2] for plasma physics and pulsed power technologies which need huge amount of energy during very short times. The main features of this system are 1.2 μF of capacitance, 30 kV maximum charge voltage, 33 nH inductance, 500 J of energy, 180 kA at the peak of current and $dI/dt \approx 10^{11} \text{ A s}^{-1}$. In [3], is shown that dielectric properties can be modified through a combined external uniaxial stress and dc bias field. Metal-oxide-semiconductor capacitor arrays are fabricated on both P and N type silicon wafers using layer-by-layer (LbL) self-assembled insulating layers, [4]. The vertical dimension of the self-assembled thin film can be precisely controlled as well as the molecular order. Unlike the conventional process, the LbL self-assembly allows one to obtain the thin films for a semiconductor device with a dramatically lower temperature, lower cost and shorter processing time. The deposited thin film is stable and can grow on any substrate other than silicon. The conventional lithographic technique is employed to pattern the self-assembled thin films, resulting in an extremely high reproducibility. This enables the possibility of industrial applications to fabricate devices with this simplified and versatile technique. In [5] a study is presented on the design and fabrication of a three-paired-electrodes voltage controlled capacitor with a complex membrane on a high-resistivity silicon substrate. The complex membrane is composed of a 0.8 micron Al and 0.15 micron SiON realized using sput-

tering. The suspended membrane structure is obtained with polyimide as the sacrificial layer. There are also current and voltage controlled capacitors special designed for charging schemes [6], inverters [7, 8], and single-phase induction motor [9].

In this paper a new type of controlled capacitor has been studied and developed. Its electric characteristics have been analyzed and the conclusions outline the possibilities to use it as a protection component part at low voltage electrical apparatus.

2 THERMAL CONTROLLED CAPACITOR

From the previous theoretical and experimental work, [10–15], related to ferroelectric dielectrics which allow the dielectric permittivity variation against temperature, a capacitor based on BaSrTiO₃ dielectric, has been achieved like a good solution. This is a thermal controlled capacitor and can be used at static switching processes from different automatic control and protection systems. Usually, in the field of electrical equipments, the static switching process is achieved through the following solutions:

- controlled resistors type transistor, thyristor, triacs, etc;
- controlled inductance type commanded coils;
- electric controlled capacitors (it uses an auxiliary electric field from a voltage supply source).

The capacitor non-linearity is because of non-linear behaviour of ferroelectric dielectrics when a command signal is provided. The main known substances with ferroelectric properties are the Seignette salt ($\text{KNaC}_4\text{H}_4\text{O}_6 + 4\text{H}_2\text{O}$) and ferroelectric titanites such as BaTiO₃. The most important properties related to ferroelectrics are the following:

- high dielectric permittivity, that allow to build capacitors with high values at small dimensions;

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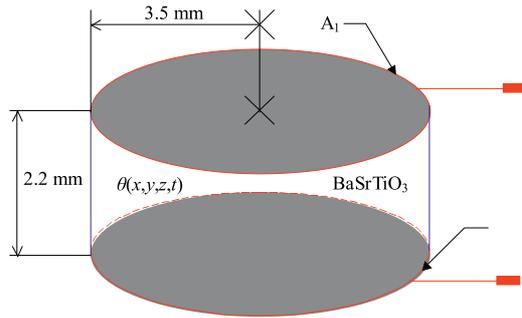


Fig. 1. Constructive principle of thermal controlled capacitor

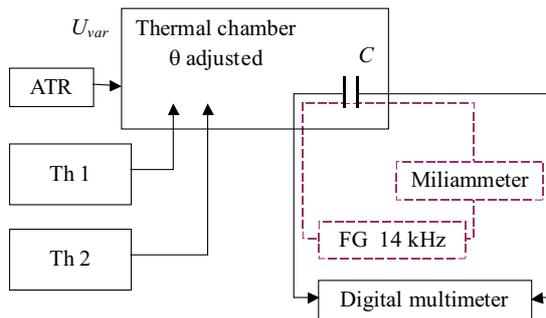


Fig. 2. The block scheme of measurement and control circuits for capacitor

- the dielectric permittivity dependence against temperature.

The thermal controlled capacity, Fig. 1, is made by a capacitor with two gold armatures (A_1 and A_2), connected at two terminals (1–2). Between armatures there is a ferroelectric dielectric type BaSrTiO_3 , which is placed within a command thermal field (Θ). This allows to change the relative dielectric permittivity, hence the capacity will be modified within a temperature range from 0 to 130 °C.

The capacitor has been made like a bearing disc shape with a diameter by 7 mm and thickness of 2.2 mm.

This capacitor has been made following the next technological steps:

- powder preparing using chemical methods (chemical reaction in solid state starting with the oxides type BaO or TiO_3 , SrO_2);
- splintering;
- calcination including checking with X rays;
- splintering of the calcinated material;
- unidirectional and hydrostatical pressing;
- sintering together with an intensed process of contraction;
- cutting of the ceramic slices and their grinding;
- setting of the gold electrodes.

It can be built different types of capacitors with dielectric type BaSrTiO_3 or other type of ferroelectric titanites, and may have high capacity with a large variation depending on input signal, even up to ten times. They have the capacity transition point depending on temperature

up to 100...110 °C. The above dielectric has structural, chemical and thermal stability.

The principle scheme used during experimental tests is shown in Fig. 2.

The temperature variation inside the thermal chamber, is made using an autotransformer ATR that allows to establish the desired test temperature. In order to obtain without doubts a steady-state uniform thermal field with temperature value Θ inside the thermal chamber, two thermocouples Th1, Th2, have been used. A thermocouple has been mounted closed to capacitor and the other at a distance about 5 cm. The thermocouples belong to digital multimeters type DT9208A with an error of maximum 0.75 % for a temperature range from $-40 \dots 400$ °C. The capacity value at a certain temperature during steady-state conditions, has been measured using a digital multimeter type MASTECH MY-69, 1. There is the possibility to supply the capacitor with variable voltage between 30...96 V with frequency about 14 kHz, from a frequency generator, in order to obtain the characteristic current against voltage across this capacitor. The current has been measured with the miliammeter.

The thermal effect upon the wires impedance inside the thermal chamber can be neglected because the total impedance of the current path (electric wires and contacts) is very small than capacitor impedance which is around 200 M Ω .

The experimental characteristic of capacity against temperature, in steady-state conditions, is shown in Fig. 3. There are 130 measurement points and the temperature value inside thermal chamber has been controlled through two thermocouples.

From this characteristic, one observes the transition point of capacity *vs* temperature around 88 °C, where the capacity becomes 2.2 times bigger than initial one, within the temperature range 0...35 °C, where the capacity is approximately constant. The temperature increasing above transition point implies the decreasing of the capacity.

The ascendent part of the characteristic capacity *vs* temperature, Fig. 4, which corresponds to the temperature range of 0...88 °C, can be used at different protection electrical apparatus applications.

The capacity against temperature variation law in the case of ferroelectric dielectrics, is

$$C = \varepsilon(\theta)(\theta - \theta_0). \quad (1)$$

The variation curve $C(\theta)$ can be approximated with a polynomial function using the method of global interpolation. This method allows to establish an approximate function for the whole variation range. The analysis of the ascendant portion of the characteristic capacity against

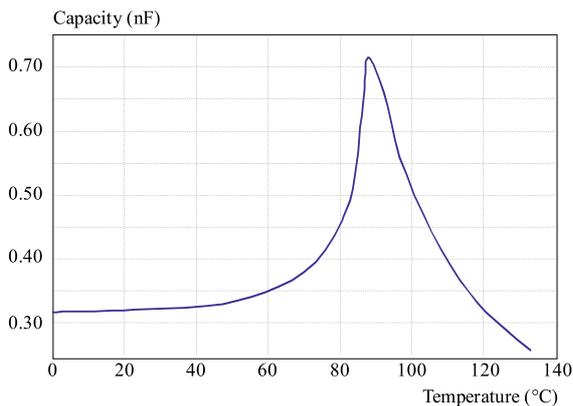


Fig. 3. The capacity vs temperature curve

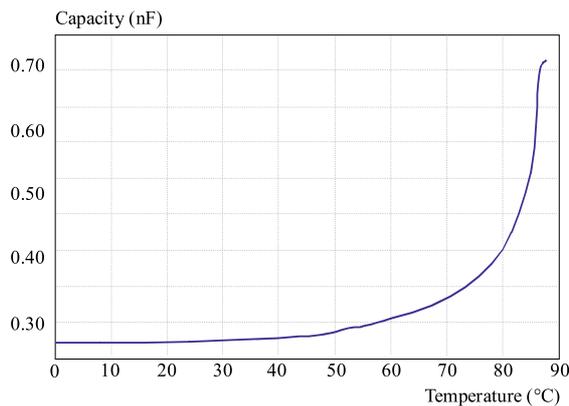


Fig. 4. The ascendant part of the characteristic capacity vs temperature

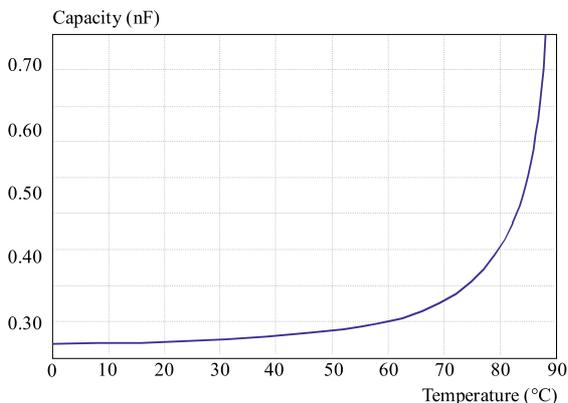


Fig. 5. The approximation characteristic capacity vs temperature

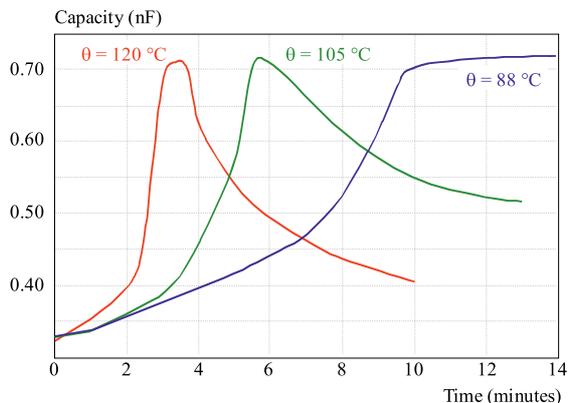


Fig. 6. The experimental characteristics of capacitor thermal inertia for a step temperature of 88, 105 and 120 °C

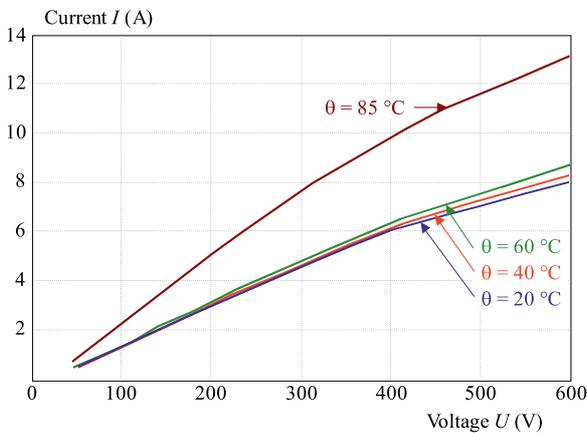


Fig. 7. The experimental characteristics current vs. voltage at 14 kHz

Table 1. Time values for the maximum capacity

Step temperature Θ (°C)	Time t (min)
88	11
105	6
120	3.4

temperature has been made using the Table-Curve software. The result is shown in Fig. 5.

The equation is

$$C = \frac{a + c\theta}{1 + b\theta + d\theta^2} \tag{2}$$

where the coefficients have the following values:

$$a = 0.319; b = -0.01; c = -0.003; d = -7.473 \times 10^6.$$

A family of three experimental characteristics of thermal inertia of the capacitor in the case of three step temperature values of 88, 105 and 120 °C, are shown in Fig. 6.

The time values when the capacity has the maximum value are presented in Tab. 1. It notices from the diagrams that when the capacitor is introduced inside thermal field with the temperature of 88 °C, which corresponds to Curie point, the capacity increases up to maximum value and maintains this value in time. In the case of the other temperature values of 105 and 120 °C, the capacity reaches the maximum value, when the dielectric temperature has 88 °C, then the capacity decreases when the dielectric temperature increases above Curie point.

The non-linearity feature of the capacitor is defined by the characteristic charge against voltage $q(u)$ which is similarly to the characteristic current against voltage $i(u)$. The experimental tests have been made for the following constant temperature values: 20, 40, 60 and 85 °C.

The voltage supply at the frequency of 14 kHz, for the capacitor, has been provided by a frequency generator FG, as shown in Fig. 2. The experimental characteristics are shown in Fig. 7.

As it can be noticed from the above characteristics, during every test temperature value, the current flowing through the capacitor increases when the voltage supply increases too. There is a non-linear variation current against voltage supply.

3 CONCLUSIONS

The theoretical aspects related to the thermal controlled capacitor and all the experimental tests outline the following conclusions:

- the capacitor non-linearity depends on an external (command) parameter; the temperature; hence, the capacitor is a self-parametric type;
- at constant temperatures, the characteristic charge *vs* voltage is a non-linear one, because the characteristic current *vs* voltage is non-linear too; that means the capacitor is a non-linear one;
- the capacitor has thermal inertia, hence this type of capacitor is an inertial one.

The technical solution has the following advantages:

- it is a new method to modify the capacitors' capacity using like command parameter the thermal field;
- it is a new technical solution for protection electrical equipments;
- allow to build resonance and ferroresonance circuits with linear/non-linear coil and non-linear capacitor;
- the capacitor control is made using thermal field, a phenomena with industrial applications;
- allow to build thermal relays if the controlled capacitor is used like thermal capacity sensor;
- it has a reproducible behaviour related to the same characteristic $C(\Theta)$, and the capacity return to the same initial value after repeated applied thermal fields.

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